

Date: Tuesday, 1/31/2006 11:07:10 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BLOWER MOTOR ADAPTER  
 Job Number : 25689 -3  
 Estimate Number : 12132  
 P.O. Number : N/A Part Number : D34763  
 This Issue : 1/31/2006 S.O. No. : N/A Drawing Number : D3476 REV A  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : A  
 Previous Run : N/A Material : N/A  
 Written By : SEE COMMENT BELOW Due Date : 2/21/2006 Qty: 10 Um: Each  
 Checked & Approved By : J 06.01.31  
 Comment : Est Rev:A New Issue 06-01-31 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 489 For D3476-3S

Spin as per Dwg D3476

Possible Supplier: SIEG

Material release note is required

2.0 D34763S blower motor adapter



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)  
 scoop outlet

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material certification is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1-Layout Hole Position Using Dt8844 Template

2-Drill 2.250" as per Dwg D3476



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Drawing Name: BLOWER MOTOR ADAPTER

Job Number: 25689

Part Number: D34763

Job Number:



Seq. #:

Machine Or Operation:

Description :

3-Flare as per Dwg D3476 Using DT8845 A&B

4-Deburr if Required

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



1/2 06.04.27 (5)

1/3 06.04.28 (5)

1/2 06.04.27 (5)

SP 06/04/28

U 06.04.28



